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AIA #	SIS #	
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HCM450 Cutter Mixer







SPECIFIER STATEMENT

Specified cutter mixer has a 45-quart manually operated mixing baffle, polypropylene strainer basket with cut/mix attachment and knead/mix attachment. Unit has a 6 foot power cable with plug and power receptacle.

MODELS

☐ **HCM450** 45-quart cutter mixer with stainless steel bowl,

stainless steel mixing baffle, cut/mix knife, knead/mix attachment and 6' power cable with

plug and receptacle

☐ **HCM450C** 45-quart cutter mixer with maximum security

correctional package

STANDARD FEATURES

- + 5 HP motor
- + 45-quart capacity stainless steel bowl with pouring lip
- + Durable steel base with epoxy enamel finish
- + Electromechanical safety interlocks
- + Start/stop push button switches
- + 5 minute timer with "hold" and "jog" settings
- + Counterbalanced clear Lexan® polycarbonate bowl cover with stainless steel support bar
- + Bowl tilt lever
- + Stainless steel mixing baffle with pour-through center shaft
- + 2 blade cut/mix knife
- + Knead/mix attachment
- + Polypropylene strainer basket
- + 6' power cable, plug and receptacle

ACCESSORIES

□ Casters

Voltage	Plug & Receptacle	Optional Pendant
200/60/3	Hubbell 2811/L21-30P Hubbell 2810/L21-30R	Hubbell 2810/L21-30R
230/60/3	Woodhead 28W75 L15-30P Woodhead 69W75 L15-30R	Woodhead 69W75 L15-30R

Base: Rectangular steel tubing, formed and welded. Finished in gray epoxy-based enamel.

Net Weight: 282 lb.

Shipping Weight: 362 lb.

Approved by	Date	Approved by	Date



SOLUTIONS / BENEFITS

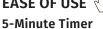
PERFORMANCE



5 HP Motor

- + Dual voltage configuration with thermal overload protection
- + Motor shaft is stainless steel

EASE OF USE



+ Automatically shuts off machine after time set has elapsed

Non-timed operation obtained by setting timer on run or

Bowl Tilt Lever

- + Allows bowl to tilt to a 90 degree angle for easy pouring and removal of product
- Makes clean up easy

SANITATION & CLEANING



Stainless Steel Mixing Baffle

- + Built-in scraper helps keep the cover clean during operation, and enables easy cleaning of the cover before opening
- + Baffle removable for cleaning

Counterbalanced Clear Lexan® Polycarbonate Bowl Cover

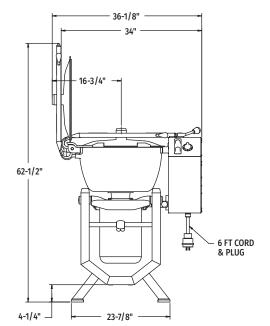
+ Exclusive pour-through center shaft allows for adding liquid ingredients with the cover closed

OPERATOR ASSURANCE

Electromagnetic Interlocks

Prevents operation unless bowl cover is closed & latched

Prevents operation if bowl is tilted beyond 20 degrees from vertical position



SPECIFICATIONS

Motor: Dual voltage configuration with thermal overload protection, single speed, 1140 RPM, totally enclosed, externally fan cooled, ball bearings, grease packed and sealed. Motor shaft is stainless steel.

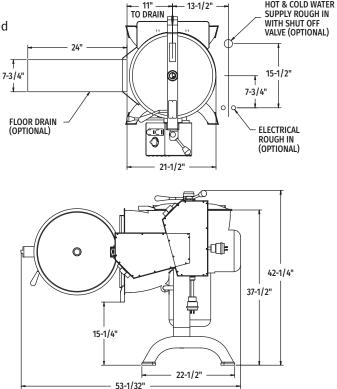
Electrical: 200/60/3 and 230/60/3 - U L Listed.

Controls: Magnetically operated start and stop selectors are completely sealed and washable. All electrical controls are housed in a high impact resistance, reinforced polyester enclosure.

Power Cable, Plug and Receptacle: 6 foot, flexible type "SO" cable with grounding polarized plug. A grounding polarized power receptacle is furnished. See chart for proper size and voltage.

Branch Power Circuit Requirements: 200 or 230/60/3 machine should be connected to a 30 amp service, 22 amps drawn

Bowl, Bowl Cover: 45-quart bowl will tilt 90 degrees to a pour height of 15%" from the floor. All stainless steel. Cover is 3/16" clear Lexan® Polycarbonate that seals effectively without a gasket. Counterbalanced for ease of handling. Cover support bar is stainless steel.



As continued product improvement is a policy of Hobart, specifications are subject to change without notice.

HOT & COLD WATER